


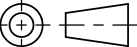

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NEXT ASSEMBLY	PROJECT	REVISIONS				
	(AIRCRAFT)	REV.	DESCRIPTION	REV BY	DATE	APPV
		A	ADDED CENTER DRILL	L. HOOVER	06/30/2014	S. FRANZ
		B	ADDED PASSIVATION FINISH	R. FUENTES	04/24/2020	J. LUECKE

NOTES:

- $\triangle 1$ MINIMUM RELIEF REQUIRED TO FORM THREADS.
 $\triangle 2$ CENTER DRILL 60° COUNTERSINK PERMISSIBLE.

-001

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div> SIMPLEX Mfg Aviation Mission Equipment</div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>		
			DRAWN BY:		DATE: 01/27/14				
TOLERANCES			CHECKED BY:		DATE:		<div>TITLE</div> <div>SHAFT, TANK VENT</div>		
MACHINE FINISH		DIMENSIONS: X.X ±.1 X.XX ±.03 X.XXX ±.010	D.WRIGHT		01/28/14				
<div>63 ✓</div>	ANGLES: X ± 1° X.X ±.5°		PRODUCTION CONTROL:		DATE:				
			J.RODRIGUEZ		01/28/14				
MATERIAL 304 SS PER ASTM A276			ENGINEER APPROVAL:		DATE:		<div>DRAWING NO.</div> <div>300-606027</div>		
			D.CORNELIUS		01/29/14				
FINISH PASSIVATE PER QQ-P-35, TYPE II OR AMS 2700, TYPE II			ESTIMATED WEIGHT:		SIZE:		<div>REV</div> <div>B</div>		
			0.167 Lbs		B				
<div>FINISH</div> <div></div>			DRAWING FILE NAME:			SCALE:		<div>SHEET 1 OF 1</div>	
			300-606027			NONE			